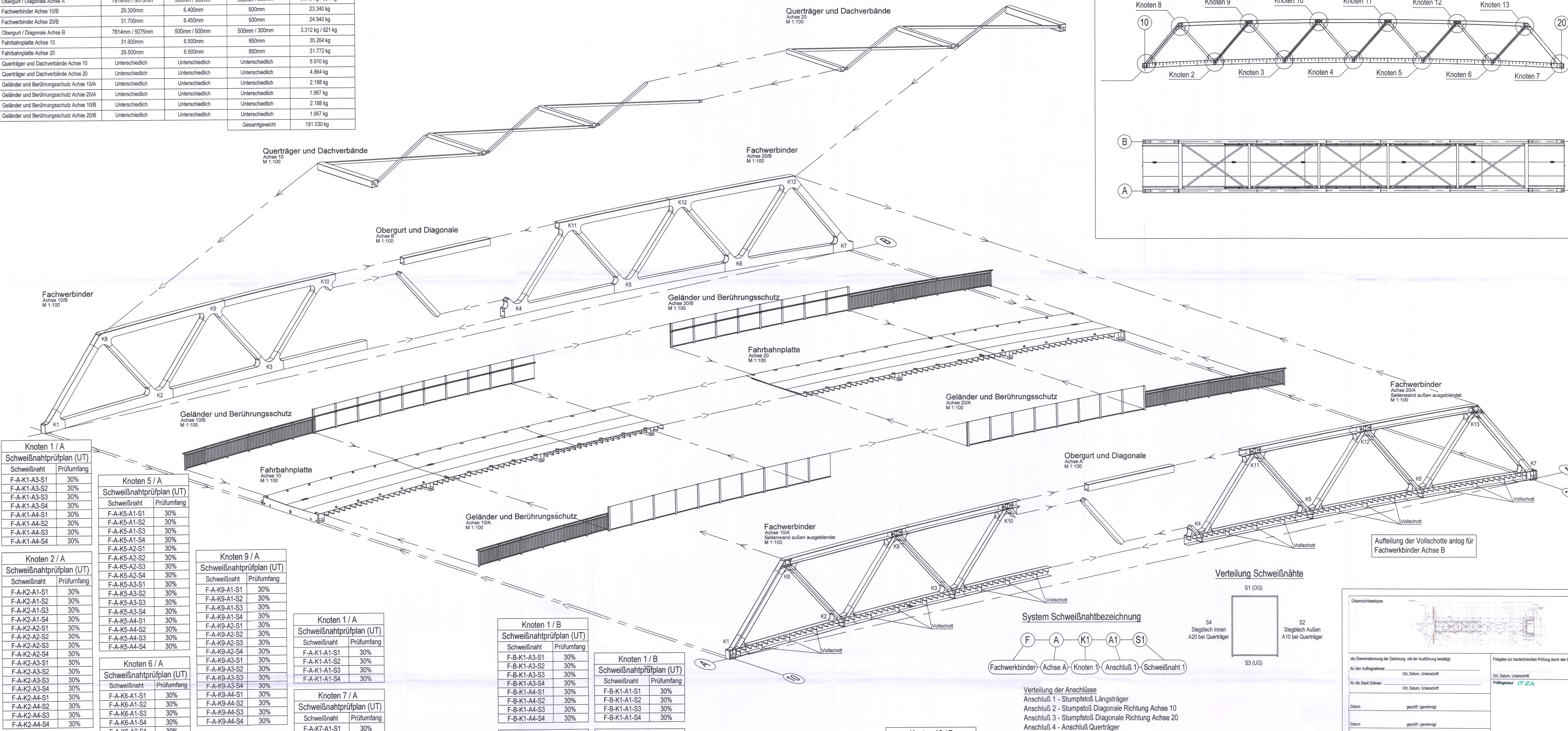


Bauteilmaße (Transportmaße) und Gewichte				
Bauteil	Länge	Breite	Höhe	Gewicht
Fachwerbinder Achse 10/A	29.300mm	6.400mm	500mm	23.590 kg
Fachwerbinder Achse 20/A	31.700mm	6.450mm	500mm	25.183 kg
Obergurt / Diagonale Achse A	7814mm / 5075mm	500mm / 500mm	500mm / 300mm	3.312 kg / 821 kg
Fachwerbinder Achse 10/B	29.300mm	6.400mm	500mm	23.340 kg
Fachwerbinder Achse 20/B	31.700mm	6.450mm	500mm	24.940 kg
Obergurt / Diagonale Achse B	7814mm / 5075mm	500mm / 500mm	500mm / 300mm	3.312 kg / 821 kg
Fahrbahnplatte Achse 10	31.600mm	6.500mm	850mm	35.264 kg
Fahrbahnplatte Achse 20	29.500mm	6.500mm	850mm	31.772 kg
Querträger und Dachverbände Achse 10	Unterschiedlich	Unterschiedlich	Unterschiedlich	5.910 kg
Querträger und Dachverbände Achse 20	Unterschiedlich	Unterschiedlich	Unterschiedlich	4.864 kg
Geländer und Berührungsschutz Achse 10/A	Unterschiedlich	Unterschiedlich	Unterschiedlich	2.188 kg
Geländer und Berührungsschutz Achse 20/A	Unterschiedlich	Unterschiedlich	Unterschiedlich	1.967 kg
Geländer und Berührungsschutz Achse 10/B	Unterschiedlich	Unterschiedlich	Unterschiedlich	2.188 kg
Geländer und Berührungsschutz Achse 20/B	Unterschiedlich	Unterschiedlich	Unterschiedlich	1.967 kg
			Gesamtgewicht	191.030 kg



Knoten 1 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K1-A3-S1	30%	
F-A-K1-A3-S2	30%	
F-A-K1-A3-S3	30%	
F-A-K1-A3-S4	30%	
F-A-K1-A4-S1	30%	
F-A-K1-A4-S2	30%	
F-A-K1-A4-S3	30%	
F-A-K1-A4-S4	30%	

Knoten 5 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K5-A1-S1	30%	
F-A-K5-A1-S2	30%	
F-A-K5-A1-S3	30%	
F-A-K5-A1-S4	30%	
F-A-K5-A2-S1	30%	
F-A-K5-A2-S2	30%	
F-A-K5-A2-S3	30%	
F-A-K5-A2-S4	30%	
F-A-K5-A3-S1	30%	
F-A-K5-A3-S2	30%	
F-A-K5-A3-S3	30%	
F-A-K5-A3-S4	30%	
F-A-K5-A4-S1	30%	
F-A-K5-A4-S2	30%	
F-A-K5-A4-S3	30%	
F-A-K5-A4-S4	30%	

Knoten 2 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K2-A1-S1	30%	
F-A-K2-A1-S2	30%	
F-A-K2-A1-S3	30%	
F-A-K2-A1-S4	30%	
F-A-K2-A2-S1	30%	
F-A-K2-A2-S2	30%	
F-A-K2-A2-S3	30%	
F-A-K2-A2-S4	30%	
F-A-K2-A3-S1	30%	
F-A-K2-A3-S2	30%	
F-A-K2-A3-S3	30%	
F-A-K2-A3-S4	30%	
F-A-K2-A4-S1	30%	
F-A-K2-A4-S2	30%	
F-A-K2-A4-S3	30%	
F-A-K2-A4-S4	30%	

Knoten 3 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K3-A1-S1	30%	
F-A-K3-A1-S2	30%	
F-A-K3-A1-S3	30%	
F-A-K3-A1-S4	30%	
F-A-K3-A2-S1	30%	
F-A-K3-A2-S2	30%	
F-A-K3-A2-S3	30%	
F-A-K3-A2-S4	30%	
F-A-K3-A3-S1	30%	
F-A-K3-A3-S2	30%	
F-A-K3-A3-S3	30%	
F-A-K3-A3-S4	30%	
F-A-K3-A4-S1	30%	
F-A-K3-A4-S2	30%	
F-A-K3-A4-S3	30%	
F-A-K3-A4-S4	30%	

Knoten 7 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K7-A2-S1	30%	
F-A-K7-A2-S2	30%	
F-A-K7-A2-S3	30%	
F-A-K7-A2-S4	30%	
F-A-K7-A4-S1	30%	
F-A-K7-A4-S2	30%	
F-A-K7-A4-S3	30%	
F-A-K7-A4-S4	30%	

Knoten 4 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K4-A1-S1	30%	
F-A-K4-A1-S2	30%	
F-A-K4-A1-S3	30%	
F-A-K4-A1-S4	30%	
F-A-K4-A2-S1	30%	
F-A-K4-A2-S2	30%	
F-A-K4-A2-S3	30%	
F-A-K4-A2-S4	30%	
F-A-K4-A3-S1	30%	
F-A-K4-A3-S2	30%	
F-A-K4-A3-S3	30%	
F-A-K4-A3-S4	30%	
F-A-K4-A4-S1	30%	
F-A-K4-A4-S2	30%	
F-A-K4-A4-S3	30%	
F-A-K4-A4-S4	30%	

Knoten 8 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K8-A2-S1	30%	
F-A-K8-A2-S2	30%	
F-A-K8-A2-S3	30%	
F-A-K8-A2-S4	30%	
F-A-K8-A3-S1	30%	
F-A-K8-A3-S2	30%	
F-A-K8-A3-S3	30%	
F-A-K8-A3-S4	30%	
F-A-K8-A4-S1	30%	
F-A-K8-A4-S2	30%	
F-A-K8-A4-S3	30%	
F-A-K8-A4-S4	30%	

Knoten 9 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K9-A1-S1	30%	
F-A-K9-A1-S2	30%	
F-A-K9-A1-S3	30%	
F-A-K9-A1-S4	30%	
F-A-K9-A2-S1	30%	
F-A-K9-A2-S2	30%	
F-A-K9-A2-S3	30%	
F-A-K9-A2-S4	30%	
F-A-K9-A3-S1	30%	
F-A-K9-A3-S2	30%	
F-A-K9-A3-S3	30%	
F-A-K9-A3-S4	30%	
F-A-K9-A4-S1	30%	
F-A-K9-A4-S2	30%	
F-A-K9-A4-S3	30%	
F-A-K9-A4-S4	30%	

Knoten 10 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K10-A1-S1	30%	
F-A-K10-A1-S2	30%	
F-A-K10-A1-S3	30%	
F-A-K10-A1-S4	30%	
F-A-K10-A2-S1	30%	
F-A-K10-A2-S2	30%	
F-A-K10-A2-S3	30%	
F-A-K10-A2-S4	30%	
F-A-K10-A3-S1	30%	
F-A-K10-A3-S2	30%	
F-A-K10-A3-S3	30%	
F-A-K10-A3-S4	30%	
F-A-K10-A4-S1	30%	
F-A-K10-A4-S2	30%	
F-A-K10-A4-S3	30%	
F-A-K10-A4-S4	30%	

Knoten 11 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K11-A1-S1	30%	
F-A-K11-A1-S2	30%	
F-A-K11-A1-S3	30%	
F-A-K11-A1-S4	30%	
F-A-K11-A2-S1	30%	
F-A-K11-A2-S2	30%	
F-A-K11-A2-S3	30%	
F-A-K11-A2-S4	30%	
F-A-K11-A3-S1	30%	
F-A-K11-A3-S2	30%	
F-A-K11-A3-S3	30%	
F-A-K11-A3-S4	30%	
F-A-K11-A4-S1	30%	
F-A-K11-A4-S2	30%	
F-A-K11-A4-S3	30%	
F-A-K11-A4-S4	30%	

Knoten 1 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K1-A1-S1	30%	
F-A-K1-A1-S2	30%	
F-A-K1-A1-S3	30%	
F-A-K1-A1-S4	30%	

Knoten 7 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K7-A1-S1	30%	
F-A-K7-A1-S2	30%	
F-A-K7-A1-S3	30%	
F-A-K7-A1-S4	30%	

Knoten 12 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K12-A1-S1	30%	
F-A-K12-A1-S2	30%	
F-A-K12-A1-S3	30%	
F-A-K12-A1-S4	30%	
F-A-K12-A2-S1	30%	
F-A-K12-A2-S2	30%	
F-A-K12-A2-S3	30%	
F-A-K12-A2-S4	30%	
F-A-K12-A3-S1	30%	
F-A-K12-A3-S2	30%	
F-A-K12-A3-S3	30%	
F-A-K12-A3-S4	30%	
F-A-K12-A4-S1	30%	
F-A-K12-A4-S2	30%	
F-A-K12-A4-S3	30%	
F-A-K12-A4-S4	30%	

Knoten 13 / A		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-A-K13-A2-S1	30%	
F-A-K13-A2-S2	30%	
F-A-K13-A2-S3	30%	
F-A-K13-A2-S4	30%	
F-A-K13-A3-S1	30%	
F-A-K13-A3-S2	30%	
F-A-K13-A3-S3	30%	
F-A-K13-A3-S4	30%	
F-A-K13-A4-S1	30%	
F-A-K13-A4-S2	30%	
F-A-K13-A4-S3	30%	
F-A-K13-A4-S4	30%	

Knoten 1 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K1-A3-S1	30%	
F-B-K1-A3-S2	30%	
F-B-K1-A3-S3	30%	
F-B-K1-A3-S4	30%	
F-B-K1-A4-S1	30%	
F-B-K1-A4-S2	30%	
F-B-K1-A4-S3	30%	
F-B-K1-A4-S4	30%	

Knoten 2 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K2-A1-S1	30%	
F-B-K2-A1-S2	30%	
F-B-K2-A1-S3	30%	
F-B-K2-A1-S4	30%	
F-B-K2-A2-S1	30%	
F-B-K2-A2-S2	30%	
F-B-K2-A2-S3	30%	
F-B-K2-A2-S4	30%	
F-B-K2-A3-S1	30%	
F-B-K2-A3-S2	30%	
F-B-K2-A3-S3	30%	
F-B-K2-A3-S4	30%	
F-B-K2-A4-S1	30%	
F-B-K2-A4-S2	30%	
F-B-K2-A4-S3	30%	
F-B-K2-A4-S4	30%	

Knoten 6 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K6-A1-S1	30%	
F-B-K6-A1-S2	30%	
F-B-K6-A1-S3	30%	
F-B-K6-A1-S4	30%	
F-B-K6-A2-S1	30%	
F-B-K6-A2-S2	30%	
F-B-K6-A2-S3	30%	
F-B-K6-A2-S4	30%	
F-B-K6-A3-S1	30%	
F-B-K6-A3-S2	30%	
F-B-K6-A3-S3	30%	
F-B-K6-A3-S4	30%	
F-B-K6-A4-S1	30%	
F-B-K6-A4-S2	30%	
F-B-K6-A4-S3	30%	
F-B-K6-A4-S4	30%	

Knoten 3 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K3-A1-S1	30%	
F-B-K3-A1-S2	30%	
F-B-K3-A1-S3	30%	
F-B-K3-A1-S4	30%	
F-B-K3-A2-S1	30%	
F-B-K3-A2-S2	30%	
F-B-K3-A2-S3	30%	
F-B-K3-A2-S4	30%	
F-B-K3-A3-S1	30%	
F-B-K3-A3-S2	30%	
F-B-K3-A3-S3	30%	
F-B-K3-A3-S4	30%	
F-B-K3-A4-S1	30%	
F-B-K3-A4-S2	30%	
F-B-K3-A4-S3	30%	
F-B-K3-A4-S4	30%	

Knoten 1 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K1-A3-S1	30%	
F-B-K1-A3-S2	30%	
F-B-K1-A3-S3	30%	
F-B-K1-A3-S4	30%	
F-B-K1-A4-S1	30%	
F-B-K1-A4-S2	30%	
F-B-K1-A4-S3	30%	
F-B-K1-A4-S4	30%	

Knoten 4 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K4-A1-S1	30%	
F-B-K4-A1-S2	30%	
F-B-K4-A1-S3	30%	
F-B-K4-A1-S4	30%	
F-B-K4-A2-S1	30%	
F-B-K4-A2-S2	30%	
F-B-K4-A2-S3	30%	
F-B-K4-A2-S4	30%	
F-B-K4-A3-S1	30%	
F-B-K4-A3-S2	30%	
F-B-K4-A3-S3	30%	
F-B-K4-A3-S4	30%	
F-B-K4-A4-S1	30%	
F-B-K4-A4-S2	30%	
F-B-K4-A4-S3	30%	
F-B-K4-A4-S4	30%	

Knoten 5 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K5-A1-S1	30%	
F-B-K5-A1-S2	30%	
F-B-K5-A1-S3	30%	
F-B-K5-A1-S4	30%	
F-B-K5-A2-S1	30%	
F-B-K5-A2-S2	30%	
F-B-K5-A2-S3	30%	
F-B-K5-A2-S4	30%	
F-B-K5-A3-S1	30%	
F-B-K5-A3-S2	30%	
F-B-K5-A3-S3	30%	
F-B-K5-A3-S4	30%	
F-B-K5-A4-S1	30%	
F-B-K5-A4-S2	30%	
F-B-K5-A4-S3	30%	
F-B-K5-A4-S4	30%	

Knoten 6 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K6-A1-S1	30%	
F-B-K6-A1-S2	30%	
F-B-K6-A1-S3	30%	
F-B-K6-A1-S4	30%	
F-B-K6-A2-S1	30%	
F-B-K6-A2-S2	30%	
F-B-K6-A2-S3	30%	
F-B-K6-A2-S4	30%	
F-B-K6-A3-S1	30%	
F-B-K6-A3-S2	30%	
F-B-K6-A3-S3	30%	
F-B-K6-A3-S4	30%	
F-B-K6-A4-S1	30%	
F-B-K6-A4-S2	30%	
F-B-K6-A4-S3	30%	
F-B-K6-A4-S4	30%	

Knoten 1 / B		
Schweißnahtprüfplan (UT)		
Schweißnaht	Prüfumfang	
F-B-K1-A1-S1	30%	
F-B-K1-A1-S2	30%	
F-B-K1-A1-S3	30%	
F-B-K1-A1-S4	30%	